

INSTALLATION INSTRUCTIONS FOR RUBBER SEALS IN MERIAM PVC PIPES

1. Ensure that the pipe socket and spigot are completely clean
2. If necessary measure and mark the insertion length on the spigot end of pipe
3. **Apply lubricating paste** to the inside of the seal channel in the socket end of the pipe and to the outer circumference of the seal

If necessary add water and mix to ensure that the paste is smooth.

NOTE – Do not apply lumpy paste to the socket or the seal as this will interfere with
insertion



IMPORTANT!

Only use recommended lubricating paste – Never use petroleum jelly or other materials that may damage the rubber seals

4. Insert the seal as follows:

FIRST - Pay strict attention to the direction of the seal as shown in the pictures



CORRECT DIRECTION



INCORRECT DIRECTION

SECOND - Fold the seal as shown in the following pictures:



FIRST FOLD

SECOND FOLD



THIRD - Insert and smooth the seal by hand until it sits completely in the socket channel

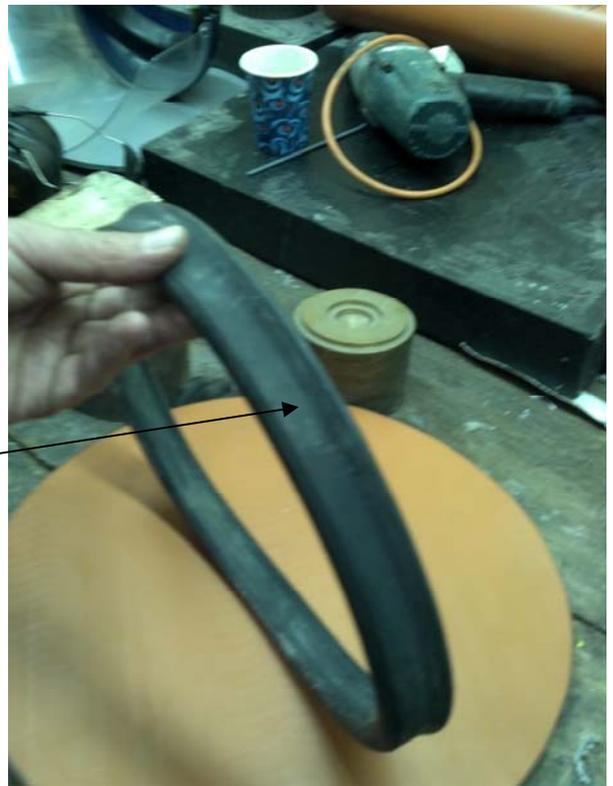


5. Special precautions for ERI sockets

ERI type socket (double channel) seals are inserted in the same way as standard socket seals as explained above however special attention must be paid to check that the seal is not twisted and reversed on itself before insertion.



CORRECT
SMOOTH SIDE IN



INCORRECT
SMOOTH SIDE OUT



TWISTED SEAL